



## Oversize Taps



### Why North Adam Tools OVERSIZE TAPS?

- Manufactured  $+0.003''/+0.005''$  larger than basic pitch diameter; H7 thread limit tap is  $+0.003''$  oversize and H11 tap is  $+0.005''$  oversize.
- Oversize ranges can be specified to best suit the application ( $+0.003''$ ;  $+0.005''$ ;  $+0.010''$ ;  $+0.127\text{mm}$ ;  $+0.076\text{mm}$ ; and so on.)
- Oversize taps are commonly used to tap holes that will be heat treated after tapping or will be plated, thus the need for oversize thread diameters.
- Special design criteria (unique characteristics, surface treatments and geometry) can be incorporated to meet your exact application requirements.
- Experienced engineers, state-of-the-art equipment and production processes, advanced computer systems and machining equipment provide value-added solutions to your challenging tapping requirements.
- Cutting tools designed, manufactured, and shipped in the U.S.A & Norway.

- Many stock HSS oversize taps for general purpose use available in straight flute and spiral point designs.
- Stock taps made to Table 302, but can be designed to Table 302-A or DIN as specials.
- Inch and Metric sizes.
- Specials available upon request.



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