



Carbide Taps & Carbide Insert Taps



- 60 Thread Forms
- Pipe Threads
- Form Taps
- S.T.I. Taps
- Specials Available Upon Request



Why North Adam Tools CARBIDE TAPS?

- Special design criteria (unique characteristics and geometry) can be incorporated to allow unmatched efficiencies in tough materials such as titanium, beryllium, ceramics, plastics, fiberglass, resins, stellite, inconel, and more.
- Carbide Insert Taps are available in a wide range of sizes, in both inch and metric measurements, and available in either straight and taper pipe threads.
- Experienced engineers, state-of-the-art equipment and production processes, advanced computer systems and machining equipment provide value-added solutions to your challenging tapping requirements.
- Cutting tools designed, manufactured, and shipped in the U.S.A & Norway.



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SOLID CARBIDE TAPS

To Table 302-A Includes Pipe Sizes

SIZE	H LIMIT	# OF FLUTES
#0-08	H2	2
#2-56	H2	2
#2-56 SPPT	H2	2
#4-40	H2	2
#4-40 SPPT	H2	2
#4-48	H2	2
#4-48 SPPT	H2	2
#5-40	H2	3
#5-40 SPPT	H2	2
#6-32	H3	3
#6-32 SPPT	H3	2
#6-40	H2	3
#8-32	H3	4
#8-32 SPPT	H3	2
#8-36	H2	4
#10-24	H3	4
#10-24 SPPT	H3	2
#10-32	H3	4
#10-32 SPPT	H3	2
#12-24	H3	4
#12-24 SPPT	H3	2
#12-28	H3	4
#12-28 SPPT	H3	2
1/16-27 NPT/F		4
1/8-27 NPT		4
1/8-27 NPTSF		4
1/4-18 NPT		4
1/4-20	H3	4
1/4-20 SPPT	H3	2
1/4-28	H3	4
1/4-28 SPPT	H3	2
5/16-18	H3	4
5/16-18 SPPT	H3	2
5/16-24	H3	4
3/8-16	H3	4
3/8-16 SPPT	H3	3
3/8-24	H3	4
7/16-14	H3	4
7/16-14 SPPT	H3	3
7/16-20	H3	4
7/16-20 SPPT	H3	3
1/2-13	H3	4
1/2-13 SPPT	H3	3
1/2-20	H3	4
1/2-20 SPPT	H3	3
9/16-12 NC	H3	4
9/16-18 NF	H3	4
5/8-11 NC	H3	4
5/8-18 NF	H3	4
3/4-10 NC	H3	4
3/4-10 NC	H5	4
3/4-16 NF	H3	4
3/4-16 NF	H5	4



SOLID CARBIDE TAPS - METRIC

To Table 302-A

SIZE	H LIMIT	# OF FLUTES
M3 x 0.5	D3	3
M3 x 0.5 SPPT	D3	2
M3.5 x 0.6	D4	3
M3.5 x 0.6 SPPT	D4	2
M4 x 0.7	D4	4
M4 x 0.7 SPPT	D4	2
M4.5 x 0.75	D4	4
M4.5 x 0.75 SPPT	D4	2
M5 x 0.8	D4	4
M5 x 0.8 SPPT	D4	2
M6 x 1.0	D5	4
M6 x 1.0 SPPT	D5	2
M7 x 1.0	D5	4
M7 x 1.0 SPPT	D5	2
M8 x 1.25	D5	4
M8 x 1.25 SPPT	D5	2
M8 x 1.0	D5	4
M10 x 1.5	D6	4
M10 x 1.5 SPPT	D6	3
M12 x 1.75	D6	4
M12 x 1.75 SPPT	D6	3



CARBIDE INSERT TAPS

Includes Pipe Sizes

SIZE	H LIMIT	# OF FLUTES
3/8-18 NPT/F		4
1/12-14 NPT/F		4
3/4-14 NPT/F		4
7/8-9	H4	4
7/8-14	H4	4
1"-8	H4	4
1"-11-1/2 NPT/F		6
1"-12	H4	4
1-1/4-7	H4	4
1-3/8-12	H4	4
1-1/2-6	H5	4

Contact North Adam Tools for all of your carbide and carbide insert tap requirements.